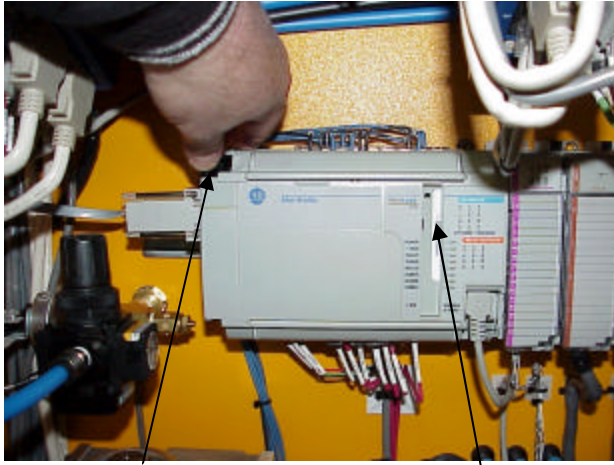
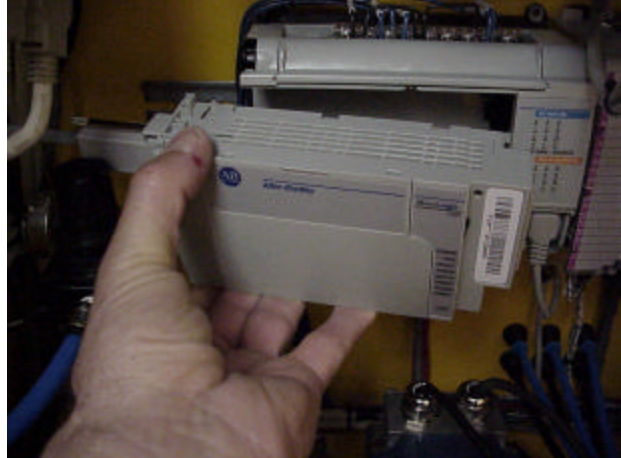


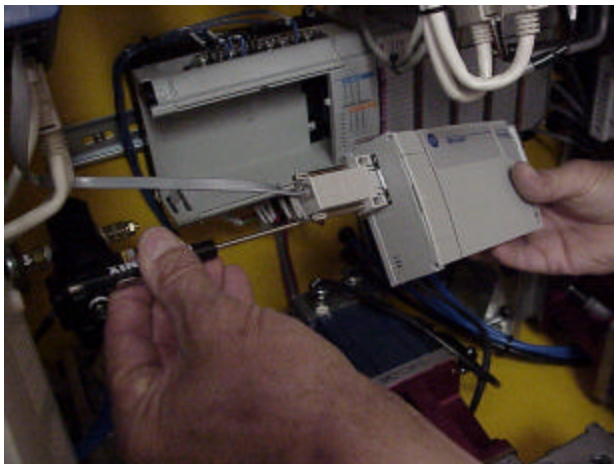
PLC Processor Unit Change Out Procedure



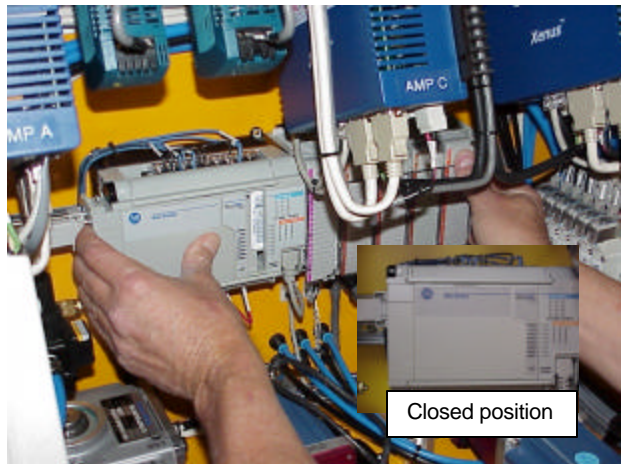
Turn off power to PK unit.
 Depress lever firmly to the left until module disconnects.



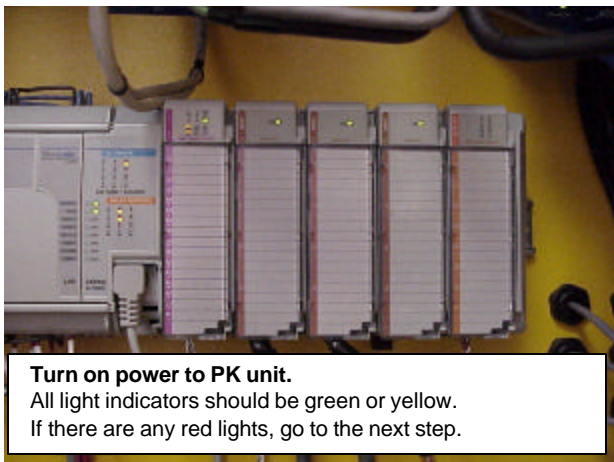
Slide module to the left and remove from base unit.



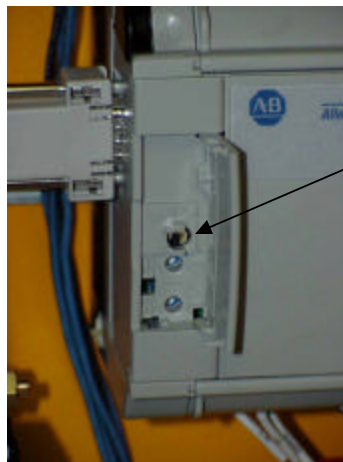
Unscrew connector locks. Unplug connector.
 Plug in replacement processor. Screw in connector locks.



Secure unit with right hand. Install replacement processor
 into base unit and slide firmly to the right until closed.



Turn on power to PK unit.
 All light indicators should be green or yellow.
 If there are any red lights, go to the next step.



Red light procedure

Flip switch to far right.
 Flip switch to far left.